

Permaset® 3215

PRODUCT DESCRIPTION:

Permaset® 3215 is a water-based adhesive specifically designed for use where excellent water and heat resistance are required. Permaset® 3215 has excellent adhesion to various wood species and is designed for use in RF Machines as well as hot and cold-press applications. When properly catalyzed and cured, Permaset® 3215 will meet the requirements of a Type 1 adhesive. It also possesses excellent storage stability, fast cure cycles, and easy clean up.

TYPICAL PHYSICAL PROPERTIES:

Solids	48-52%
Viscosity ¹	4500 - 5500 cps
pH	4.0 – 5.0
Color	White

¹ Brookfield @ 20 RPM, 25°C / 77°F

HANDLING & STORAGE:

For best results, use product within 90 days, and thoroughly mix prior to use. Prevent product from freezing. For best results and longest storage life, store product between 70°F and 80°F; avoid excessive

heat for extended periods of time.

CLEAN UP:

For best results, clean product in its wet form immediately with warm water or additionally with warm water and soap. For dried adhesive product, use warm water and scrape manually. For difficult to remove dried adhesive product, use polar solvents (such as alcohol or ketones) or environmentally friendly solvents (such as those based on citric materials) to clean. If using environmentally-friendly solvents, then a final wipe with a polar solvent is suggested.

FDA STATUS:

Consult your Tailored Chemical representative for the most recent FDA status information.

ROTATE STOCK:

For best results, used oldest lots first.

TOXICITY:

Under normal conditions of use this product is considered nontoxic. Consult the SDS for additional Information.

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